<table>
<thead>
<tr>
<th>D</th>
<th>F</th>
<th>O</th>
<th>H</th>
<th>B</th>
<th>S</th>
<th>T</th>
</tr>
</thead>
<tbody>
<tr>
<td>WHEEL DIAMETER</td>
<td>FACE WIDTH</td>
<td>HUB OFFSET</td>
<td>HUB LENGTH</td>
<td>BORE DIAMETER</td>
<td>BORE TAPER IN/FT</td>
<td>KEYWAY WIDTH</td>
</tr>
<tr>
<td>23.000&quot;</td>
<td>11.250&quot;</td>
<td>8.750&quot;</td>
<td>6.000&quot;</td>
<td>5.000&quot;</td>
<td>1.250&quot;</td>
<td>1.250&quot;</td>
</tr>
</tbody>
</table>

**BRAKE PRODUCTS, INC.**
16751 HILLTOP PARK PLACE
CHAGRIN FALLS, OH 44023
UNITED STATES OF AMERICA

**Web:** www.brakeproducts.com
**Email:** sales@brakeproducts.com
**Phone:** (440) 543-7962
**Fax:** (440) 543-7963

**HUB LENGTH BORE & KEYWAY FOR A 618 MILL MOTOR WITH THE STANDARD**
**AISE OFFSET**
**AISE STANDARD OFFSET OF 8.75 INCHES**

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**APPROVED BY:**

**SIGNATURE:**

**DATE:**

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**UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES**

**DIMENSIONS:** ±0.010"
**FINISH:** 250 ‌
**EXCEPT FOR BORE AND OUTER FACE WHICH SHOULD BE 63**

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**DATE:** Saturday, Oct 28 2017
**PART #** BE231005
**DESCRIPTION:** 23 INCH BORED & KEYED BRAKE WHEEL
**MATERIAL SPECIFICATION:** DUCTILE IRON ASTM A536-84 80-55-06
**SERIAL #** 0