OVERALL WIDTH: 11.875" 
1/2 OF FACE: 4.375" 
L MEASUREMENT: 3.700" 
WEB-TO-HUB EXTENSION R: 2.059" 
FACE-TO-HUB EXTENSION L: 7.375" 
FACE-TO-HUB EXTENSION R: 3.125" 
APPROXIMATE WEIGHT (LBS.): 190 
SMALL BORE DIAMETER: 2.781"

TOLERANCES:
WHEEL DIAMETER: +0.005"/-0.000" 
BORE TAPER: +0.000"/-0.003"

APPROVED BY:  SIGNATURE:  DATE:

D
WHEEL DIAMETER 
F
FACE WIDTH 
O
HUB OFFSET 
H
HUB LENGTH 
B
BORE DIAMETER 
S
BORE TAPER IN/FT 
T
KEYWAY WIDTH 
KEYWAY DEPTH

19.000" 8.750" 7.500" 4.500" 3.250" 1.250" 0.750" 0.250"

UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES
DIMENSIONS: ±0.010" 
FINISH: 250 EXCEPT FOR BORE AND OUTER FACE WHICH SHOULD BE 63

BRAKE PRODUCTS, INC. 
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HUB LENGTH BORE & KEYWAY FOR A 610 / 810 MILL MOTOR 3.245 / 3.25 
AISE STANDARD OFFSET OF 7.5 INCHES 1/32 BCR ON KEYWAY 
#2 BOF MRG 7346 CRANE 11A AUX HOIST ITEM 5 DRAWING 309708

MATERIAL SPECIFICATION: 
DUCTILE IRON ASTM A536-84 80-55-06

DATE: Saturday, Dec 2 2017 
PART # BE191007 
DESCRIPTION: 19 INCH BORED & KEYED BRAKE WHEEL 
SERIAL # 0